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RBW6205G21631-3G
Job Sheet 188795



10570
5m 21

Part No: RBW6205G21631-3G

Job Qty: 1 ea

Part Name: Tool, M/R Damper Attaching Bolt Removal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/19

Job Tracking No:

Due Date: 1/21/19

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG RBW6205G21631-3G Rev 1. IPP Rev. A 18.10.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/21/19	1/21/19	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs	1/21/19	1/21/19	0.00	0.50	Small Fab-7		MLL
120	QC	1 pcs	1/21/19	1/21/19	0.00	0.00	QC5		MLL
130	Packaging	1 pcs	1/21/19	1/21/19	0.00	0.00	Packaging3-1		MLL
140	QC21-SA	1 Ea	1/21/19	1/21/19	0.00	0.00	QC21		MLL

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver. 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1650-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6205G21631-3G-1 to RBW6205G21631-3G-5 foam as per DWG. 6-Pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1650-E	Case	1 Ea (1 ea)	90-Start up Operation	5048686
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBW6205G21631-3G-1	Contents Placard	1 pcs (1 ea)	90-Start up Operation	5138894
RBW6205G25031-3G	Clamp Assembly	1 Ea (1 ea)	90-Start up Operation	5116026
RBW6205G25331-3G	Puller Assembly, Hub	1 Ea (1 ea)	90-Start up Operation	5145273
RBW6205G25651-3G	Guide Bushing	1 pcs (1 ea)	90-Start up Operation	5130183
RBW6205G25751-3G	Protection Bushing, Hub	1 pcs (1 ea)	90-Start up Operation	5130392
RBW6205G25831-3G	Puller Assembly, Lever	1 pcs (1 ea)	90-Start up Operation	5130659
RBW6205G26151-3G	Protection Bushing, Lever	1 pcs (1 ea)	90-Start up Operation	5130134
RBW6205G26251-3G	Spacer	1 pcs (1 ea)	90-Start up Operation	5133259
RBW6205G26351-3G	Lever Protection	1 pcs (1 ea)	90-Start up Operation	5130627
SCR-55H	Pump Cylinder Set	1 Ea (1 ea)	90-Start up Operation	5129236
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5113449
RBW6205G21631-3G-3	Bottom Foam use in case APP-1650-E	1 Ea (1 ea)	90-Start up Operation	5040407
RBW6205G21631-3G-5	Top Foam use in case APP-1650-E	1 Ea (1 ea)	90-Start up Operation	5048687

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	474	0
	APP-1650-E	1	2	0
	RB41011	1	491	0
	RBW6205G21631-3G-1	1	2	0
	RBW6205G21631-3G-3	1	0	0
	RBW6205G21631-3G-5	1	1	0
	RBW6205G25031-3G	1	0	0
	RBW6205G25331-3G	1	0	0
	RBW6205G25651-3G	1	2	0
	RBW6205G25751-3G	1	2	0
	RBW6205G25831-3G	1	2	0
	RBW6205G26151-3G	1	2	0
	RBW6205G26251-3G	1	6	0
	RBW6205G26351-3G	1	2	0
	SCR-55H	1	1	0
Part Specifications				
Specifications could not be found.				

Plex 1/15/19 2:57 PM dart.lacelle.linda



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Container No: S146397



Part: RBW6205G21631-3G

Job No: 188795

Serial No/Batch: S146397

Revision: 1

Inspector:

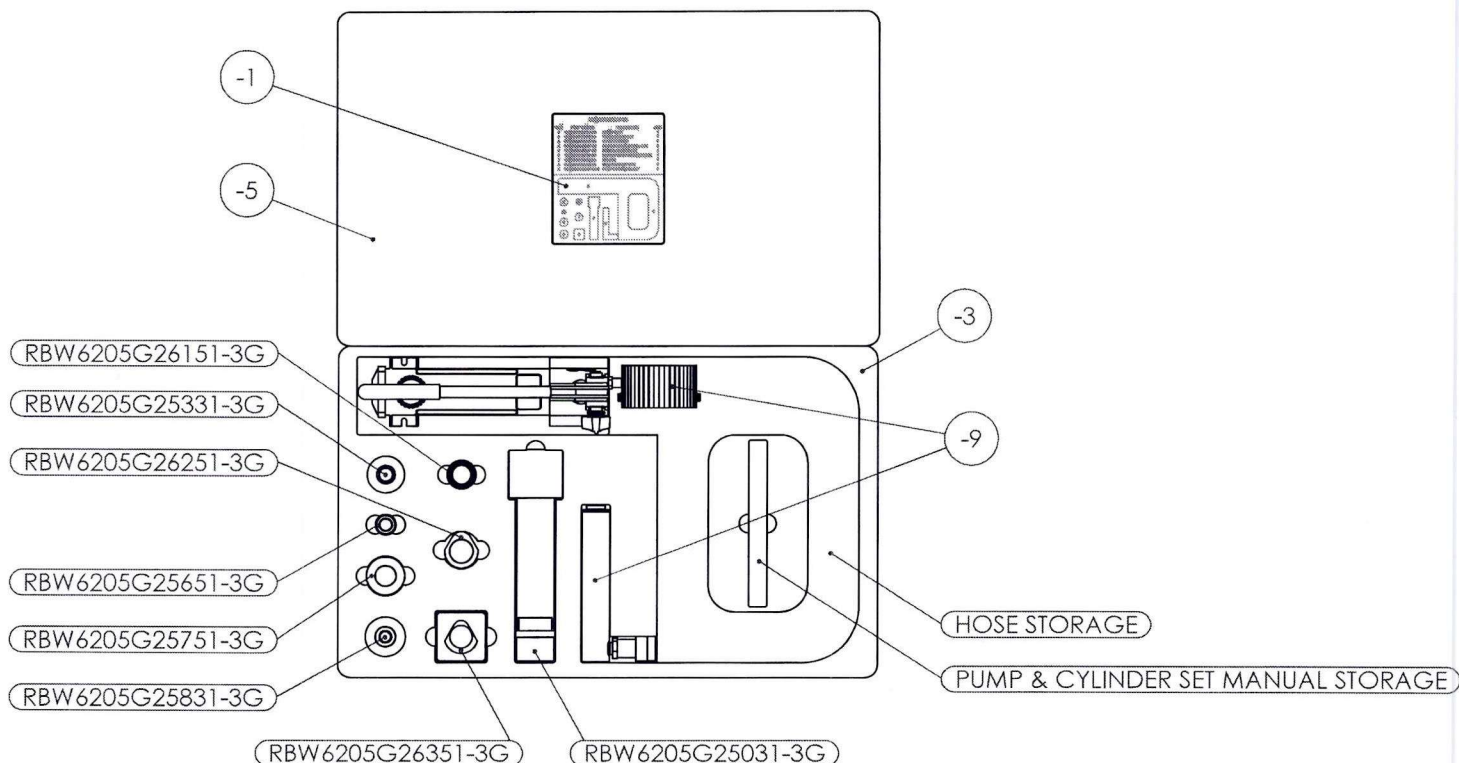
Exp Date:

Instructions:

Date: 01/22/19

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/2/2017	DPD	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	CLAMP ASSY		RBW6205G25031-3G	1
				1	PULLER ASSY, HUB		RBW6205G25331-3G	1
				1	GUIDE BUSHING		RBW6205G25651-3G	1
				1	PROTECTION BUSHING, HUB		RBW6205G25751-3G	1
				1	PULLER ASSY, LEVER		RBW6205G25831-3G	1
				1	PROTECTION BUSHING, LEVER		RBW6205G26151-3G	1
				1	SPACER		RBW6205G26251-3G	1
				1	LEVER PROTECTION		RBW6205G26351-3G	1
			-1	1	CONTENTS PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	8.67 X 17.97 X 29.01 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	1.77 X 18.10 X 29.19 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1650-E	1
		B/O	-9	1	PUMP CYLINDER SET		5 TON (ENERPAC #SCR-55H)	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

NOTE:
REF. AGUSTA T/N: 3G6205G21631.

		TITLE	
		TOOL M/R DAMPER ATTACHING BOLT REMOVAL	
DWG NO.		RBW6205G21631-3G	
REV		1	
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY:		DD 05/18/2017	
CHECKED:		RJC 05/18/2017	
OPPS APPR:		AA 05/24/2017	
QA APPR:		JL 05/24/2017	
APPROVED:		JAG 06/02/2017	
SCALE		1:10	
DATE		5/18/2017	
SHEET		1 OF 4	